



PROFIL DLE DXF DAT

PROFILE TO BE TAKEN FROM CAD DATA

Primary ref	Secondary ref	Tertiary ref
A1 - A3	B1 - B2	C

Tolerances for section to DIN 6930 Part 2 accuracy grade g

Autogenous flame cutting	W 10 572
Thickness of the cut	≤ 20 ≤ 40 > 40 ≤ 60 > 60 ≤ 100
Rectangularity	10 14 18 22
Surface roughness	100 160 160 250
Surface roughness	100 160 160 250

Condition at time of delivery	Condition at time of delivery
without burrs acc. W 1330	without burrs acc. W 1330
Permissible top-end rounding during flame cutting	Permissible top-end rounding during flame cutting
positive bevel acc. W 10572	positive bevel acc. W 10572
at-free / free of grease	at-free / free of grease
at-free / free of grease	at-free / free of grease

First angle projection	1:2
General tolerance (GT) in mm	15000
Size range	15000
Condition at time of delivery	Condition at time of delivery
without burrs acc. W 1330	without burrs acc. W 1330
Permissible top-end rounding during flame cutting	Permissible top-end rounding during flame cutting
positive bevel acc. W 10572	positive bevel acc. W 10572
at-free / free of grease	at-free / free of grease
at-free / free of grease	at-free / free of grease

PŘEKLAD  
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PROVEDL/A  
MICHAL SROEJA

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